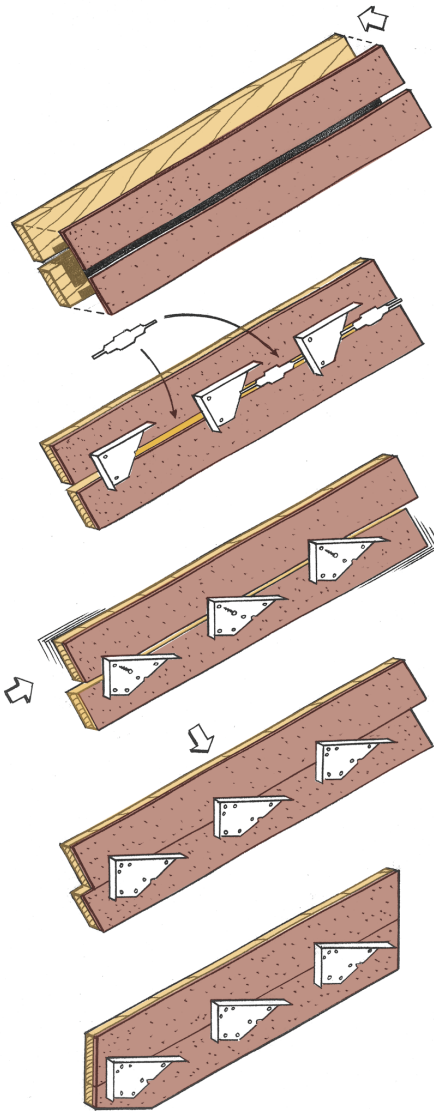




EZ STAIRS COMPOSITE TRIMMING and CLEAT INSTALLATION

Step 1: Trim inside of stringers



A:
Trim 2 x 6 with
1/2" x 6 composite.

B:
Set brackets
using spacers
and 1 3/4" #8
pivot screws.

C:
Adjust stringers.
Set bracket
using 1 3/4" #8
fixing screws into
bottom stringer only,
then remove pivot
screws from top
stringer only.

D:
Push stringers
together, closing
the gap and attach
bracket to the top
stringer using 1 3/4" #8
screws, filling all holes.

E:
Cut stringer ends
and begin assembly
by attaching the 2 x 8
risers.

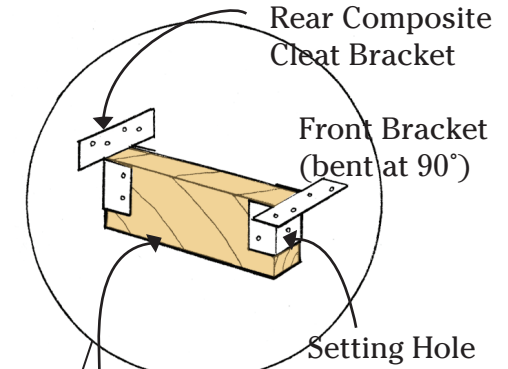
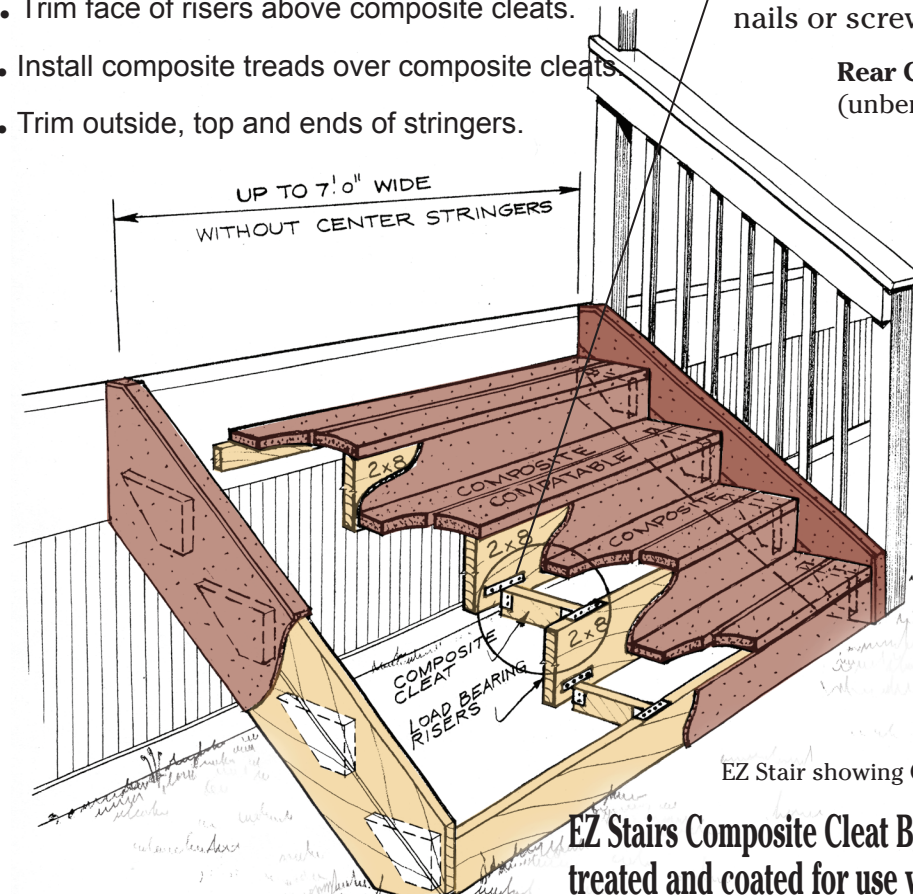
Step 2: Install Composite Cleats in accordance with deck joist spacing, as specified by composite manufacturer. Spacing averages 16", but will vary from manufacturer to manufacturer. Check with manufacturer specification because tread thickness and material type will determine cleat spacing.

Step 3:

A. Trim face of risers above composite cleats.

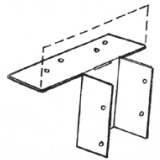
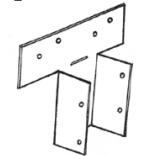
B. Install composite treads over composite cleats

C. Trim outside, top and ends of stringers.



2 x 4 Cleat
Cut to fit. Allow for setting
nails or screws.

Rear Composite Bracket
(unbent)



Front Composite Bracket
(bent at 90°)

EZ Stair showing Composite trimming.

EZ Stairs Composite Cleat Brackets have been treated and coated for use with A.C.Q. wood.